### II-10.2.1.2 Development of AEA pathway in China

After several years' development, AEA pathway has made great progress in operation process and equipment, the technology has become mature and the quality of the product also has become quite stable. The main breakthroughs can be described as follows:

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Table II-10.2.1.2-1 Comparison between continuous hydrolysis process and batch hydrolysis process in Nantong Jiangshan

Itom	Style of reactors		
nem	Batch hydrolysis process	Continuous hydrolysis process	
Annual output/tonne			
Reactor number			
Operator number			
Production efficiency of each reactor /(t/ a)			
Productivity per worker (t/ a)			

### II-10.2.1.3 Theoretical consumption of raw materials for AEA pathway

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	Raw materials	Unit consumption (t/t glyphosate)	Unit price of May. 2008 (RMB/t glyphosate)	Unit Cost(RMB/t glyphosate)
1	Glycine(Industrial grade)		35,000.00	
2	Paraformaldehyde (37%)		8,730.00	
3	Triethylamine (99.5%)		13,000.00	
4	Methanol (95%)		4,000.00	
5	Dimethyl ester		40,000.00	
6	Hydrochloric acid (30%)		750.00	
	Total			

.....

### II-10.2.4 Comparison of different routes



Table II-10.2.4-1 Comparison of different routes

Based on the above discussion, we conclude that the AEA pathway is still competitive in China. But as the supply of DEA and IDAN becomes sufficient and their quality is as good as that from some overseas countries, the IDA route is sure to have a larger market share in the future.

#### II-10.3.3 Theoretical models for glyphosate formulations

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Table II-10.3.3-1 Raw materials consumption of 10% glyphosate-ammonium

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Raw materials	Unit consumption(t/t)	Price(RMB/t)	Unit Cost(RMB/t)
Mother liquid(4%) <sup>(1)</sup>		400	
Additive		8,000	
Glyphosate technical (95%)		90,000	
Ammonia <sup>(3)</sup>		800	
Total			

## II-11.2 Marketing strategies



Table II-11.2-1 Marketing strategies of Chinese glyphosate industry

### III-1.5.2 Cost analysis of glyphosate

#### - Production cost

Table III-1.5.2-1 Estimation on raw material costs of glyphosate in III-1.5.2-1				
		Unit	Dring (DMD/4)	Unit Cost
		consumption (t/t)	Price (RMB/t)	(RMB/t glyphosate)
	Glycine(Industrial grade)			
Pow motoriala	Paraformaldehyde (96%)			
	Triethylamine (99.5%)			
cost	Methanol (95%)			
	Dimethyl ester			
	Hydrochloric acid (31%)			
	Total			

Tab	Table III-1.5.2-2 Estimation on manufacturing cost of glyphosate in In May 2008				
No	D Item Unit Cost (RMB / t glyphosate)				
1	Raw materials cost				
2	Utilities				
3	Labour				
4	Package				
5	Maintenance				
6	Depreciation				
	Total				

## Table III-1.5.2-3 Estimation on management costs of glyphosate in May 2008

No.	Item	Unit Cost (RMB /t glyphosate)
1	Salary cost of management staffs and other auxiliary staffs	
2	Materials cost for management	
3	Interest on loan	
4	Transportation cost	
5	Amortisation of intangible asset	
6	Distribution cost	
7	Cost for three-waste treatment	
	Total	

Tab	ble III-1.5.2-4 Estimation on production costs of glyphosate in			May 2008
	In 2008		8	
No	Item	Unit Cost (RMB / t glyphosate)		
1	Manufacturing cost			
2	Management costs			
	Total			

#### - Profit

# Table III-1.5.2-5 Profit estimation of glyphosate in May 2008

	571	5
Item	RMB/t glyphosate	Remark
1.Total income		
Price		
Other income		
2.Expense		
Total production costs		
Taxes		
3.Gross profit		
4.Profit tax		
5.Profit after tax		

IV-3 Comparison between the competitiveness of AEA pathway and IDA pathway and conclusion



Table IV-3-1 Competitiveness comparison between the AEA pathway and IDA pathway

Figure V-1 Price model of glyphosate technical



All the original data in this segment are mainly sourced from CCM's database and custom's data.....