I-2 Current Production Structure of Pentaerythritol in China

I-2.1 Product Species of Pentaerythritol in China

The pentaerythritol produced by local manufacturers in 2008 can be classified as follows:

- Low grade monopentaerythritol: <u>max</u>.
- Middle grade monopentaerythritol: %
- High grade monopentaerythritol:
- Dipentaerythritol: % or %





- Monopentaerythritol

According to research in 2007, The production of monopentaerythritol ()still dominated the industry. Four manufacturers could produce monopentaerythritol (% min.), including and whose total capacity reached Hubei Yihua. t/a. Compared with 2005, there is no new producers claiming to have grasped the production technology of % pentaerythritol, but the total capacity increased greatly. According to CCM's investigation, the total capacity of % pentaerythritol kept increasing since 2005, which is caused by the following reasons. First, with the improvement of production technology, Chinese manufacturers are able to produce high quality pentaerythritol. Second, the market demand for high grade paint increases largely, leading to a rapid consumption increase of % pentaerythritol. To meet the growing market demand, many producers enlarge their capacity of % pentaerythritol.

During 2008, some new penta installations were put into production and more and more producers became capable of producing monopendtaerythritol (2%min), thus the capacity of monopendtaerythritol (2%min) grew rapidly, up to 2007t/a, with the annual growth rate of about 200%.

In 2009, the capacity of monopendtaerythritol (**1**%min) further increased to **1**/1/2, with the annual growth rate of about **1**/2. According to CCM's investigation, Bazhou Shengfang is planning to put its new penta installation into production in July 2009, which is expected to

achieve the monopendtaerythritol (%min) capacity of t/a, and Chifeng Ruiyang is building a new production line with the capacity of t/a, which is planned to launch in 2010.

- Monopentaerythritol

Since two new enterprises, namely Anhui Jinhe and Shandong Golden Yimeng, began to produce dipentaerythritol respectively in April and June 2008, which expanded China's capacity of dipentaerythritol significantly to **second** t/a. Moreover, Jiangsu Sanmu built a **second** t/a dipentaerythritol production line in 2008 to produce resin of certain special types, as well as to meet the demand from overseas market, which further expanded China's dipentaerythritol capacity to **second** t/a.

In 2009, Shandong Golden Yimeng has expanded its dipentaerythritol to t/a, thus China's total capacity of dipentaerythritol reached up to t/a currently.

I-2.2 Summary of Chinese Manufacturers

companies/factories are reported to have engaged in pentaerythritol business, compared with companies/factories in 2008's investigation, cited from various sources by May 2009. Extensive telephone interviews have been conducted to verify the actual situation of these companies.

Based on CCM's investigation, up to May 2009, there have been active manufacturers of pentaerythritol in China. With the launch of the active t/a production line by the end of 2008 in Guizhou, Hubei Yihua remains the largest manufacturer with the total capacity up to t/a. Hubei Yihua's newly lauched a production plant, known as Guizhou Jinjiang Chem., is only the first stage of the pentaerythritol project in Guizhou, with the second stage designed to be penta. As some new producers have emerged in recent two years and some existing producers also have expanded their capacity, this has led to a significant change of producer ranking list compared with that in 2007.

Status	Total		Active		Stopped		
Year	2009 2008		2009 2008		2009	2008	
Manufacturer numbers						3	

Table -2.2-1	Numbers and status	of local p	entaerythritol	manufacturers
		or loour p	, or nuably transformed	manalation

Item	Capacity				Output						
	2008		2009		2007		2008				
	Quantity/t Percent,%		Quantity/t Percent,%		Quantity/t Percent,%		Quantity/t Percent,%				
Тор5											
Top10		79.49%				98.60%					
Total											

Table I -2.2-2 Production and share of top pentaerythritol manufacturers in 2008 and 2009

No.	Abbreviation	Status 2008	Status 2009	Grade	Specif icatio ns 2008	Specific ations 2009	Cap. 2007 (MTs/a)	Cap. 2008 (MTs/a)	Cap. 2009 (MTs/a)	Output 2006 (MTs)	Output 2007 (MTs)	Output 2008 (MTs)	Prod. Feb. 2007 (MTs/mon)	Prod. Feb. 2008 (MTs/mon)	Prod. May 2009 (MTs/mon)
II-1.1		Active	Active												
		Active	Active											1,500.00	
		Active	Active												
		Active	Active				500								
II-1.2		Active	Active												
			Active							150					
II-1.3		Active	Active												
		Active	Active												
		Active	Active	Mono											
	Baoding Basic	Active	Active								300				
II-1.4		Active	Active											_	
		Active	Active										300		
		Active	Active			85%						200			
II-1.5		Active	Active												
			Active												
			Active	-											150
II-1.6		Active	Active	-	92%										
		Active	Active	-											
		Active	Active												
II-1.7		Active	Active					10,000							
		Active	Active						1,000						
		Active	Active												

Table I-2.2-4 Overview of active pentaerythritol producers in recent years (including all kinds of pentaerythritols and dipenta, tripenta) -1

I-2.3 Summary of Production

- About capacity and output of pentaerythritol

Figure I-2.3-1 Production capacity and output of pentaerythritol in 2002-2008



Figure I-2.3-2 Pentaerythritol output and annual rate of growth



The price of pentaerythritol kept stable in the first half of 2008, but has sharply decreased since the financial crisis in Aug. 2008. The decreasing demand from downstream industries and falling price of raw material, especially the methanol, have greatly brought down the price of pentaerythritol.



